Threads as given in various parts lists		gas	Whitworth				20 TI	PI							26 T	PΙ				28		32
parts description	Threads	⅓in.	3/16 x 1/4 x 5/16 x 3/8 x 24 TPI 20TPI 18 TPI 16 TPI	3/8	7/16 1	/2	9/16 5/	/8 1	11/16 3/4	1	3/16	1/4	9/32	5/16	3/8	7/16	1/2	15/16	1 1/2	3/16	3/16	0/32
Crankcase Cylinder Stud and Nut	1 3/4 in. x 3/8 in. Whit.	/4111.	x	3/8	1/10	, _	J/10 <b>3/</b>	, , ,	11/10 3/4	•	٥, ١٥	1,4	3/32	J/ 10	3/0	7710	1/2	13/10	/0	, 10	3, 10	3/32
Magneto Chain Cover Screw	3/4 in. x 1/4 in. Whit.		x ^	1							l										ı	
Timing Cover and Mainshaft Oil Connection Jet Nut	7/16in. x 26ths		1 ^	1							ĺ					x				1	1	
Timing Cover and Mainsnait Oil Connection Jet Nut Timing Gear Lubrication Ball Spring Screw	1/2 in. diam. x 26 ths			ı							ĺ					^	x			1	1	
Crankcase Sump Screw	1.5/8in. x 1/4 in. Whit.		x	ı							ł						X				l	
Crankpin Bearing and Nuts	3/4in. diam. x 20 ths		1 ^	ı					x		ł										l	
Crankpin Bearing And Nots  Crankpin Bearing Nut Locking Screw Cheesehead	3/16in. x 32ths x 1/4in.								^		l										l	
Timing Cover Screw (Cheesehead)	3/16in. x 3/2ins x 1/4in. 1in. x 1/4in. Whit.		x																		l	
	3/4in. x 1/4in. Whit.		x x	1							l										I	
Timing Cover Screw (Countersunk) Crankcase or Chaincase Drain Plug	3/4in. x 1/4in. vvnit. 1/4in. Gas	L		1							l										ı	
· ·	7/16in. x 4 7/32in. x 20ths	ľ		ł							l									ı	l	
Crankcase Engine Plate Bolt	7/16in. x 4 7/32in. x 20ths 7/16in. x 3½in. x 20ths				X X						ĺ									1	1	
Crankcase Engine Plate Stud		-		1	X						l										ı	
Crankcase Engine Plate Bolt	3/8in. x 4 in.			1	v						1										1	
Crankcase Engine Plate Stud Nut	7/16in. x 20ths 3/8in. x 2 7/8in. x 26ths			1	X						1				x						1	
Crankcase Front Bottom Stud				1							ĺ				X					1	1	
Crankcase Top Front Stud	5/16in. x 2 3/4in. x 26ths			1							1			X							1	
Crankcase Top Rear Stud	5/16in. x 2 3/4in. x 26ths	1		1							ĺ			X						1	1	
Crankcase Bottom Stud	5/16in. x 3 13/16in. x 26ths			1							ĺ			X						1	I.	
Magneto Base Plate Bolt	7/16in. x 4 7/32in. x 20ths				X											X					ľ	
Crankcase Bolt (Magdyno Platform)	7/16 x 20ths x 4.7/32in.			1	X																1	
Crankcase Bolt	7/16 x 20ths x 4.7/32in.	- 1		1	X						ĺ									1	1	
Crankcase Front Stud	7/16 x 20ths x 4 7/32in.	-		1	x						1										1	
Crankcase Bottom Stud	5/16 x 26ths x 3.13/16in.			1										X							1	
Crankcase stud	3/8 x 26ths x 2.7/8in.			1							ĺ				X					1	1	
Crankcase Top Stud	5/16 x 26ths x 2 3/4in.	-		1							1			X							1	
Crankcase Bolt Nut	7/16 x 20ths	-		1	x						1				_						1	
Crankcase Bolt Nut	5/16 x 26ths														X						1	
Crankcase Bolt Nut	3/8in. x 26ths														X						1	
Valve Lifter Lever Clip Crankcase Attachment Screw	3/4in x 1/4in. Whit		х	1							ĺ			X						1	1	
Valve Cover Knurled Nut	5/16in. diam. x 26ths			1										X							1	
Tappet Head	5/16in. x 26ths.			1							ĺ			X						1	1	
Tappet Head Locknut	5/16in. diam. x 26ths.													x							1	
Magneto Sprocket Locking Nut	3/8in. x 26ths.			1							ĺ				X					1	1	
Magdyno Sprocket Securing Nut	3/8in. x 20ths.			K							1										1	
Magdyno Platform Base screw	1/2in. x 3/8in. Whit.		х	1							ĺ									1	1	
Magdyno Platform Locking Plate Pin	5/16in. x 26ths. x 11/16in.			1										X							I	
Pump Spindle Nut	3/8in. x 26ths.			1							ĺ				X					1	1	
Valve Guide Grease Nipple	1/4in. x 26ths.			1							•	X									1	
Cylinder Head Holding Down Stud and Nut	3/8in. x 26ths			1							•				X						1	
Exhaust Pipe Rear Bolt and Nut	3/8in. x 26ths.										ĺ				X					1	1	
Exhaust Pipe Attachment Bolt and Nut (Front)	7/16in. x 20ths.			1	X																1	
Exhaust Pipe Clip Pin and Nut	7/8in. x 1/4in. x 26ths	1		•							ĺ	X								1	1	
Silencer Clip Bolt and Nut	5/16in. x 26ths			1							•				X						1	
Silencer Attachment Bolt and Nut	3/8in. x 26ths										ĺ				X					1	1	
Front Fork Top Clip Bolt	1 9/32nd in. x 3/8in. x 26ths			1											X						1	
Front Fork Top Clip Bolt Nut	3/8in. x 26ths			1							•				X						1	
Front Fork Spring Attachment Pin	1in. x 5/16th in. x 26ths			1							•				X						1	
Front Fork Top or Bottom Spindle Nut	3/8in. x 1/₂in. x 26ths			1							ĺ					X				1	1	
Front Fork Top or Bottom Spindle Nut	3/8in. x 7/16th in. x 26ths			1																	1	
Front Fork Shock Absorber Adjusting Nut	11/16th in. x 20ths			1				)	(		[										I	
Front Fork Grease Nipple	1⁄₄in. x 26ths			1							1	X								1	ı	

Front Fork Mudguard Bracket Plate Bolt and Nut	1/4in. x 26ths	1 !	ı		1		l x				- 1	1	1
Front Fork Steering Damper Anchor Bracket Frame Pin	½in. x ¼in. x 26ths	1 /					x				ı		i
Front Fork Steering Column Lock Nut	1 1/8in. x 26ths	1 /					i i			3	, I		i
Attachment Bolt and Nut	1⁄4in. x 26ths	1 /			i		l x				ı	i	i
Front Fork Steering Damper Bottom Plate Fixing Pin	1⁄4in. x 1⁄4in. x 26ths	1 /	i		i		l x				ı	i	i
Fork Buffer Pin	5/16in. x 26ths, ¼in. Whit. Hex.	1 /	х		ı		i				ı	i	i
Fork Buffer Pin	1 1/16in. x 5/16in. x 26ths	1 /						x					1
Handlebar Clip Pin only	1 1/32nd in. x 5/16th in. Whit.	1 /	İ				İ	x			ı		I
Clutch Lever Fulcrum Pin and Nut	11/16in. x ¼in. x 26ths	1 /	İ				x				ı		ı
Exhaust Valve Lifter Clip Pin (Cheesehead)	1/4in. x 3/16th in. Whit.	1 /	×				İ				ı		ı
Exhaust Valve Lifter Fulcrum Pin and Nut	9/16th in. x 3/16th in. x 32ths											x	
Air And Magneto Control Lever Cap Centre Screw	¼in.diam. x 26ths	1 /					х						
Air and Magneto Control Lever Fixing Nut	¼in. diam. x 26ths	1 /					x						
Twist Grip Clip Fixing Pin	3/4in. x 3/16th in. x 28ths	1 /	İ				İ				×		ı
Twist Grip Bottom Half Clip Adjusting Spring Screw and Nut	5/8in. x 3/16th in. x 28ths	1									x		1
Clutch and Front Brake Cable Adjuster	5/16th in. dia. x 26ths	1 /						x					
Exhaust Lifter Cable Adjuster	1/4 in. dia. x 26ths	1 /			1		х						1
Petrol Tank Fixing Pin	5/16th in. x 18 Whit.	!		x	1		ı	x			ı		1
Knee Grip Fixing Pin	7/16th in. x 5/16th in. x 26ths	1 1	I		ı		I	x					1
Oil Tank Attachment Clip Pin (Mudguard Bridge)	21⁄₂in. x 5/16th in. x 26ths	, ,	I		I		I	x					1
Oil Tank Platform Pin	15/16th in. x 5/16th in. x 26ths	1 /						x					
Gear Box Cover Stud and Nut	5/16th x 26ths	1 /						X					
Gear Box Suspension Bolt and Nut	5/8in. dia. x 20ths	1 /				x							
Gear Box Bottom Bolt and Nut	½in. x 20ths and 5/16in. x 26ths	1 /						x					1
Gear Box Front Chain Adjuster Plate Pin	½in. x ¼in. x 26ths	1 /					x						1
Cam Plate Spindle Bolt	5/16th in. diam. x 26ths	1 /						X					1
Kickstarter Crank Bolt	5/16th in. x 26ths							x					
Axle Sprocket Locking Nut	1¼in. diam. x 20ths (Left hand)	1											
Axle Sprocket Locking Washer Screw (cheesehead)	3/16th in. x 32ths x 9/32nds in.	1 /										?	
Axle Nut	5/8in. diam. x 20ths					x							
Clutch Worm Lever Bolt	5/16th in. x 26ths							X					
Clutch Body Front Cover Plate Retaining Screw	¼in. diam. x 26ths	1 /					х						1
Clutch Spring Stud and Nut	5/16th in. x 26ths	1 /						X					1
Clutch Spring Screw	¼in. diam. x 26ths	1 /					х						1
Control Cover Fixing Screws (Cheesehead)	1 1/16th in. x ¼in. x 26ths						х						1
Control Gear Indicator Securing Bolt	5/16th in. x 26ths	1 /						X					1
Gear Lever Securing Bolt	5/16th in. x 26ths	1 /						X					1
Stop Stud for Pawl Carrier	5/16th in. diam. x 26ths	1 /					l l	X					•
Stop Stud Nut for Pawl Carrier	5/16th in. diam. x 26ths	1						X					
Stop Stud Nut for Pawl Carrier	Whit. Hex.							x					
Pawl Pin and Nut	5/16th in. x 26ths				Į.			x				Į.	
Ratchet Lever Securing Bolt	5/16th in. diam. x 26ths	1 /						X					ļ
Gear Box Control Rod Nut	5/16th in. x 26ths	1 /						X					
Gear Box Control Rod Bottom Connection	5/16th in. x 26ths							X					
Hub Grease Nipple (Front or Rear) Angle type	1∕₄in. x 26ths						х						
Hub Brake Cam with Nut and Washer (Front and Rear)	3/8in. diam. x 26ths				1				x				1
Hub Brake Cam with Nut and Washer (Rear)	3/8in. diam. x 26ths				1				x				1
Wheel Sleeve Nut (Front or Rear)	7/16ths in. x 26ths				1			X					1
Front Hub Spindle and Nut	9/16ths in. x 20ths				1	x							1
Front Hub Brake Plate Spacing Nut	9/16ths in. x 20ths				1	x							1
Front Hub Brake Locking Nut	9/16ths in. x 20ths	!			I	x							1
Rear Hub Spindle	9/16ths in. x 20ths	!				x							1
Rear Hub Brake Drum and Sprocket Sleeve Fork End Attachment	9/16ths in. diam. x 20ths				1	x							1
Rear Hub Brake Drum and Sprocket Sleeve Nut	9/16ths in. x 20ths				1	x							1
Rear Brake Plate Torque Arm Frame Bolt	1 5/16ths in. x 3/8in. x 26ths	1 1	l		1		ı		x			I	I

1	.,					İ			
Rear Brake Plate Torque Arm Stud	26ths			x			x		
Front Brake and Rear Drum Stud	26ths			x			x		
Engine Sprocket Locknut	3/4in. diam. x 20ths				x				!
Rear Chain Adjuster Bolt and Nut	3 1/8in. x 5/16ths in. x 26ths					х			Į.
Front Chaincase Drain Plug	¼in. Gas	x							1
Front Chaincase Inner Portion Crankcase Attachment Pin	15/32nds in. x 5/16ths in. x 26ths					х			
Front Chaincase Inner Portion Attachment Bolt for above	5/16ths in. x 26ths					х			1
Front Chaincase Outer Portion Securing Nut (Footrest Attachment)	1 in. diam. x 20ths				х				1
Front Chaincase and Rear Chainguard Securing Pin	½in. x 5/16ths in. x 26ths					x x			1
Rear Chainguard Rear Attachment Pin, with washer	½in. x ¼in. x 26ths					X			
Rear Brake Pedal Grease Nipple	¼in. x 26ths					x			1
Rear Brake Pedal Adjuster and Locknut	¼in. diam. x 26ths					x			1
Rear Brake Adjuster	9/32 in. x 26ths					x			1
Footrest Rubber Securing Bolt and Nut	4 3/32in. x 3/16in. x 32ths								x
Footrest Rod and Nut	7/16ths in. diam. x 20ths			x					I
Footrest Serrated Hanger with Pad Holder Spindle	3/8in. x 26ths	I					x		I
Footrest Serrated Hanger only	7/16ths in. x 29ths								I
Footrest Serrated Hanger Spindle only	7/16in. x 20ths, and 3/8in. x 26ths			x			x	Ī	I
Footrest Serrated Hanger Spindle Nut	3/8in. x 26ths						x		1
Footrest Tube with Screwed Serrated End and Washer, L.H.	1 in. diam. x 20ths				x	х			1
Frame Head Fork Stop Bolt	9/32nds in. x 5/16ths in. x 26ths	İ				х		Ī	I
Front Number Plate Attachment Pin and Nut	½in. x 3/16in. Whit	i	k i					Ī	I
Washer	½in. x ¼in. x 26 ths					x			i
Front Mudguard Stay Fork Attachment Pin	½in. x 5/16ths in. x 26ths	i				x			ı
Front Mudguard Stand Attachment Bolt and Nut	11/16ths in, x 5/16ths in, x 26ths	i				x			i
Rear Mudguard Bottom Portion Fixing Pin	3/8in. x 1/4in. x 26ths	i				x			i
Attachment	15/16in, x 5/16in, x 26ths					x			i
Rear Mudguard Bottom Front Frame Attachment Bolt	15/16ths in, x 5/16ths in, x 26ths					x			I
Rear Carrier Attachment Bolt and Nut	3/4in. x ¼in. x 26ths	i				x			i
Rear Mudguard Stays and Lifting Handle Stud, Frame Attachment	15/16ths in. x 26ths	i					x	i	i
Rear Mudguard Stays and Lifting Handle Stud Nut	15/16ths in, x 26ths						x		i
Rear Mudguard Auxilliary Stay Bolt	11/16ths in. x 5/16ths in. x 26ths					x			
Rear Mudguard Stay Pin and Nut, Mudguard Attachment	3/4in. x ¼in. x 26ths	i				х			i
Tool Box Frame Attachment Bolt and Nut, Top	½in. x ¼in. x 26ths	i				x		i	i
Tool Box Frame Attachment Bolt and Nut, Bottom	2 3/8in. x ½in. x 26ths	l .				x			I
Prop Stand Pin	1 7/16ths in. x 5/16ths in. x 26ths					Y Y			1
Prop Stand Pin Lock Nut	5/16ths in. x 26ths x 1/4in. Whit Hex	I	x			x x			I
Prop Stand Foot Pin	1 13/16ths in. x 5/16ths in. x 26ths	i	~			x			I
Prop Stand Foot Pin Lock Nut	5/16ths in. x 26ths x 1/4in. Whit Hex	l .	x			x			I
Prop Stand Spring Pin and Nut	1/4in. x 26ths					x			I
Rear Stand Attachment Bolt and Nut	7/16ths in, x 20ths	I		x		_			I
Front Stand Attachment Pin	11/16ths in. x 5/16ths in. x 26ths	i i		==		х			i
Battery Carrier Bottom Attachment Bolt and Nut	15/16ths in. x 5/16ths in. x 26ths	i				x		Ī	i
Saddle Spring Stud with Nuts	15/16in. x 3/16in. x 26ths					k ^			I
Saddio Spirity Stad Will Halls	10, 10 X 0, 10 X 200	gas	Whitworth	20 TPI			26 TPI	28	32
			0/40 4/4 5/40 0/0						
		⅓in.	3/16 x 1/4 x 5/16 x 3/8 x 24 TPI 20 TPI 18 TPI 16 TPI	3/8 7/16 1/2 9/16 5/8	11/16 3/4 1	3/16 1/4 9/32 5/16	3 3/8 7/16 1/2 15/16	1 1/8 3/16	3/16 9/32